

Date: Thursday, 2/22/2007 2:57:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SET SCREW		
Job Number	: 30818					
Estimate Number	: 10331					
P.O. Number	: N/A		Part Number	: D2747		
This Issue	: 2/22/2007 S.O. No. : N/A		Drawing Number	: D2747 REV B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: B		
Previous Run	: 30054		Material	: N/A		
Written By			Due Date	: 3/5/2007 Qty: 50 Um: Each		
Checked & Approved By						
Comment	: Est: E 06.08.22 Reformat KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>3164</u> <i>CLO 7/02/04</i> 3/8"-24 UNF SS Set Screw 7/8" to 1" long Possible Supplier: McMaster Carr P/N:92311A639 Material release note required		
2.0	D2747	Set Screw
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) SET SCREW		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material release note is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK <i>(wait for comments)</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/03/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(56)

Comment: FINAL INSPECTION/W/O RELEASE

1/20/03 KJ

Job Completion



1/20/03 KJ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

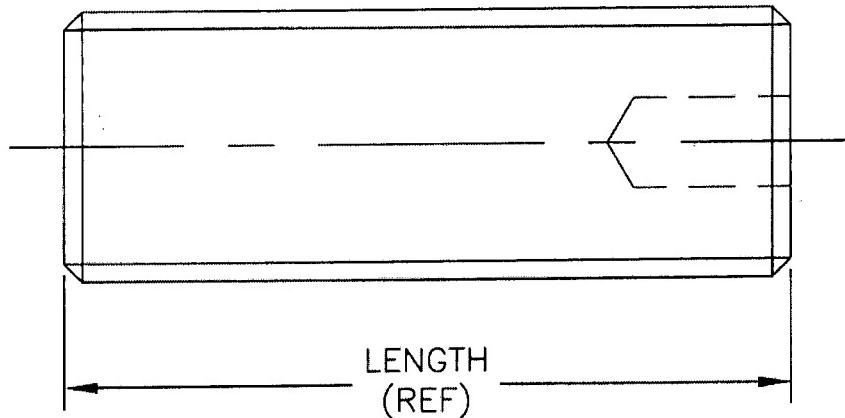
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN DS	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2747	REV. B SHEET 1 OF 1
DATE 05.03.09		TITLE SET SCREW	SCALE NTS
A	98.08.26	NEW ISSUE	
B	05.03.09	REDRAWN, STAINLESS STEEL ONLY	

RELEASED
05.08.09



D2747 SET SCREW

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) MATERIAL: STAINLESS STEEL
- 3) THREAD: 3/8"-24 UNF
- 4) LENGTH = 7/8" TO 1"
- 5) FINISH: NONE
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30818*

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DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

YOUR FAX NUMBER
ORDER NUMBER
P000803166
Today's Date: 2/26/07

200 AURORA
AURORA
IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

OH 44202

I OR
MCM NUMBER
1563728-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1 - 98-07	29-90192311 A639	5 PK	18-8 SS CUP POINT SOCKET SET SCREW 3/8"-24 THREAD, 1" LENGTH	PKG= 10 EA/PK 1	1 5 PK	5

680

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Comments:	Tax Summary: GSTUS GSTMEUS	1.61 0.00	Less: included tax	0.00
			Subtotal	
			Total tax	1.61
			Total purchase order in	
		USD Dollars		28.41

Entered By: CLAVOIE
Approved By: W